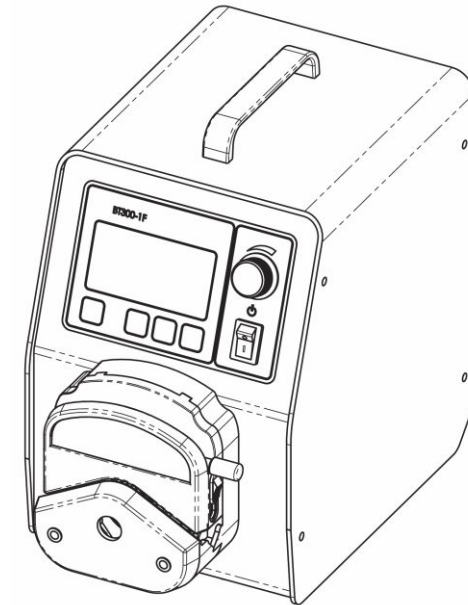


LONGER

BT300-1F PERISTALTIC PUMP OPERATING MANUAL



LONGER

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July 2023

BT300-1F Longer Peristaltic Pump

Baoding Longer Precision Pump Co.,Ltd.

A **Halma** company

 **IMPORTANT INFORMATION :**

Please read operation manual carefully before operation.

 **WARNINGS :**

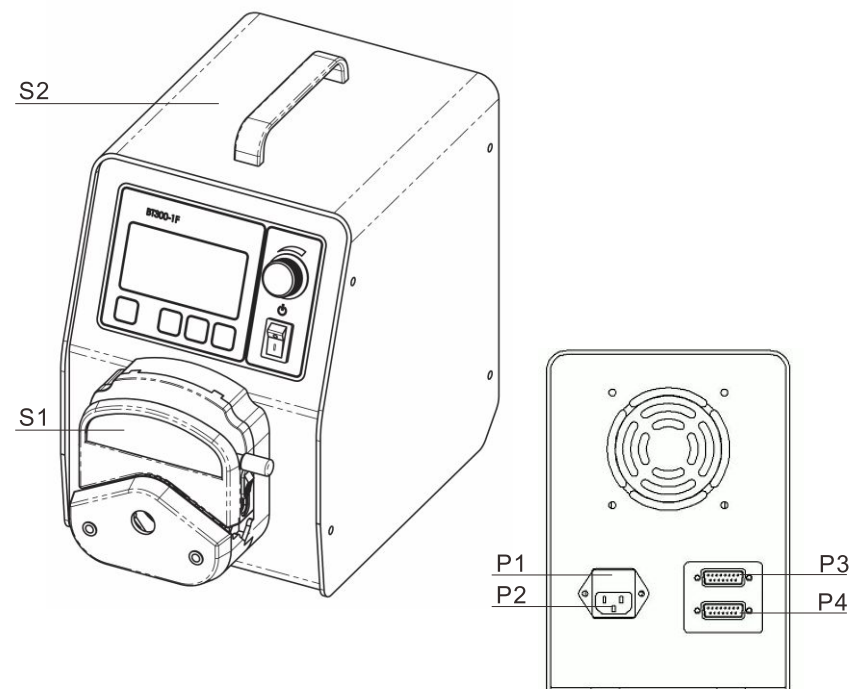
- Tubing breakage may result in fluid being sprayed from pump. Use appropriate measures to protect operator and equipment. Please check the tubing frequently and change the tubing in time.
- If the power line or the plug is worn or damaged please pull out the plug (Hold the plug not the power line when pulling out).
- Please shut down the power supply and pull out the plug when meet below circumstances (Hold the plug not the power line when pulling out).
The fluids splash on the body of the pump.
You think the pump needs to be maintained or repaired.
- Please shut down the power supply before install the external control equipments.

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Introduction

BT300-1F peristaltic pump is a multi-function peristaltic pump developed by our company. It can connect many pump heads. The flow rates are 0.07-1500(mL/min). 128 x 64 graphic LCD displays running menus and parameter setting menus. The display interfaces are friendly. It has many control modes. The external control can be realized through standard external interface or 485 communication interface.

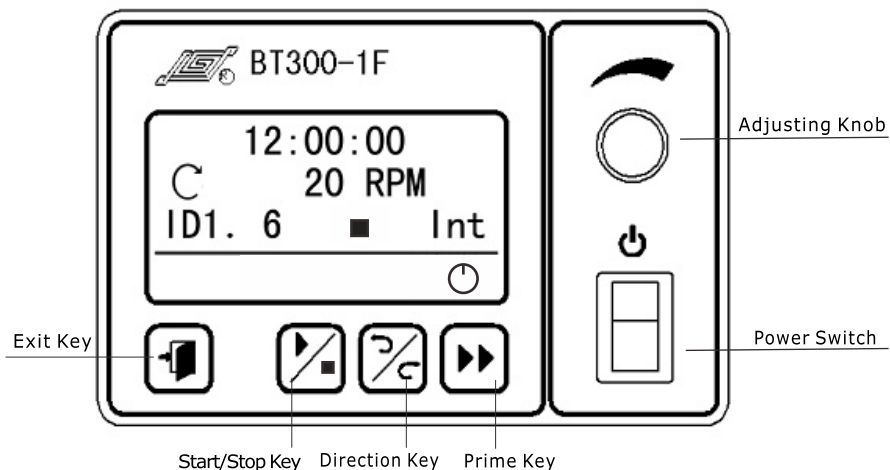


- | | |
|-----------------------------|------------------------------------|
| S Standard Configuration | P Parts |
| S1 Pump Head | P1 Build-in fuse |
| S2 Drive | P2 Power Socket |
| | P3 Remote Control Output Interface |
| | P4 Remotel Control Input Interface |
| OP Optional Fittings | |
| OP1 External Control Module | |

Reference:

For detail information about remote control function please see page 15.

Operation Panel



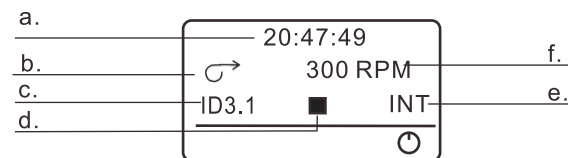
Basic Operation

- **Start/Stop Key**
Press the **Start/Stop Key** to start or stop the pump.
- **Direction Key**
Press the **direction key** to change the rotation direction of the pump.
- **Adjusting Knob**
Function 1: Adjust the flow rates or speed in running state.
Function 2: In menus selection state, press the **Adjusting Knob** for confirmation and turn the **Adjusting Knob** for selecting and setting the menus.
- **Prime Key**
In common state, press the **Prime Key** to enter prime state when the pump runs at full speed for emptying, filling and rinsing operation; Press the **Prime Key** again to return to common state. In prime state, other keys (except **Direction Key**) are invalid.
- **Exit Key**
Cancel current operation and return to previous menu.

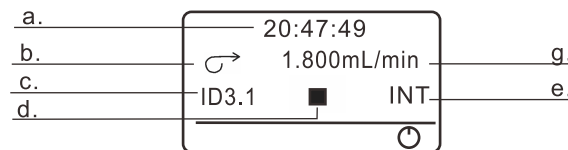
Running Interface

Switch on the power switch, initialize the pump first and then display the running interface.

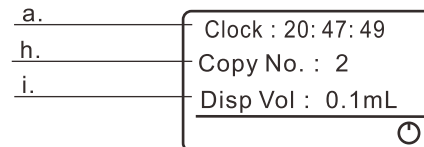
• rpm State



• Flow Rates State

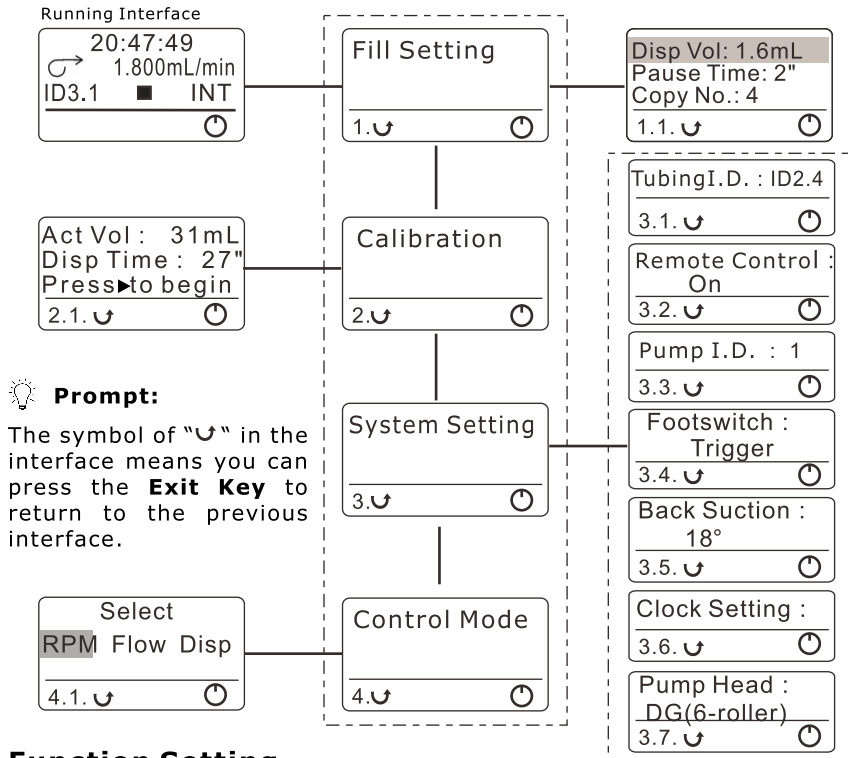


• Filling and Dispensing State



- Clock: Current time. Set in system setting menu.
- Direction: Show the direction of the pump.
- Tubing ID: Display the current tubing inner diameter.
- Start/Stop state: "Start" state displays "▶", "Stop" state displays "■".
- Control Mode: "shut" means remote control is in "off" state. Remote control is in "on" state, "INT" means the pump are controlled by internal control; "V" means the pump are controlled by remote control analog voltage signal; "mA" means the pump are controlled by remote control analog current signal.
- rpm: Display current speed. Turning the **Adjusting Knob** can increase or decrease the speed.
- Flow Rate: Display current flow rate. Turning the **Adjusting Knob** can increase or decrease the flow rate.
- Copy No.: Display copy number in dispensing and filling state.
- Disp Vol: Display filling volume (one time) in dispensing and filling state.

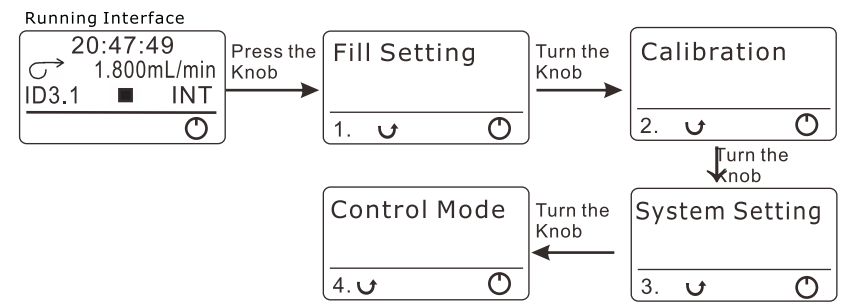
Menu Frame Work



Prompt:
The symbol of "⤵" in the interface means you can press the **Exit Key** to return to the previous interface.

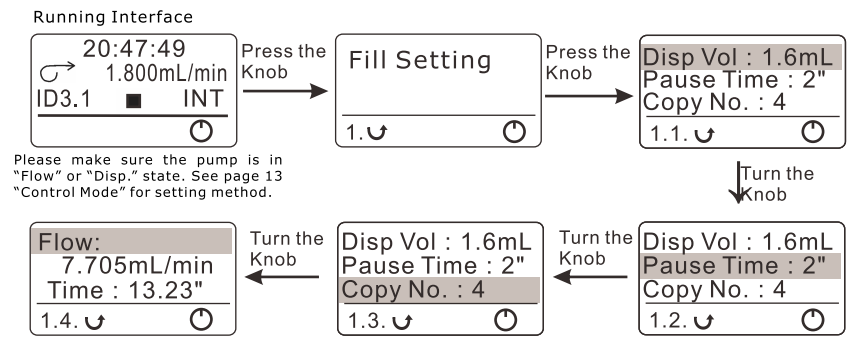
Function Setting

In "Running Interface", press the **Adjusting Knob** to enter "Fill Setting" interface. Turn the **Adjusting Knob** to select 4 kinds of Function Setting Interface.



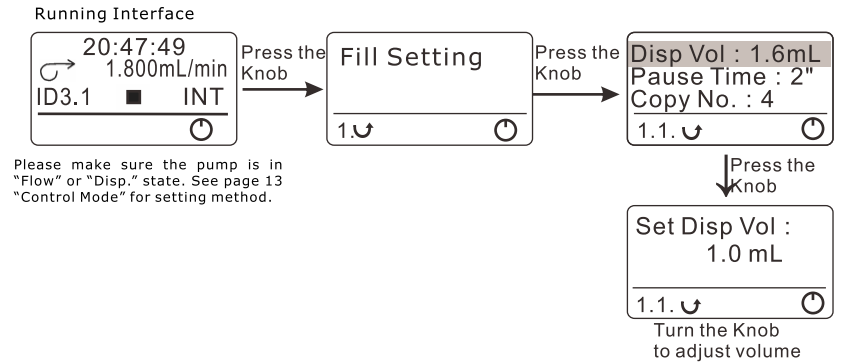
❖ Filling and Dispensing Setting

- Enter "Fill Setting" interface:
 1. Other parameters can't be set here. Set the other parameters first and then go along the "Fill Setting". Other parameters setting methods please see page 8 "System Setting".
 2. In "Running Interface" press the **Adjusting Knob** to enter "Fill Setting" interface. Press the **Adjusting Knob** again to enter filling setting menu. Turn the Adjusting Knob to select parameters. There are 4 parameters. They are Volume, Pause time, Copy No., Flow.

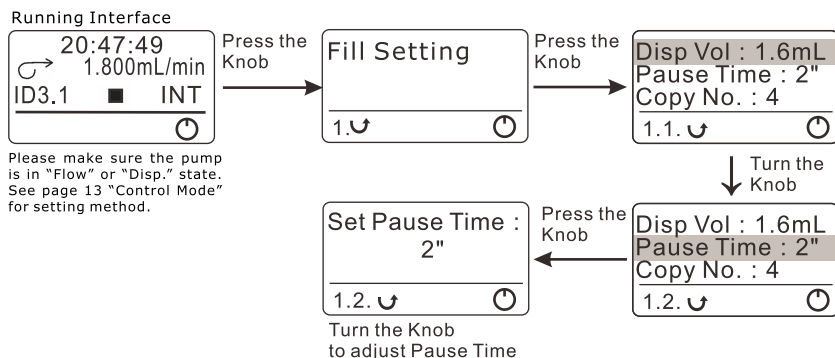


Please make sure the pump is in "Flow" or "Disp." state. See page 13 "Control Mode" for setting method.

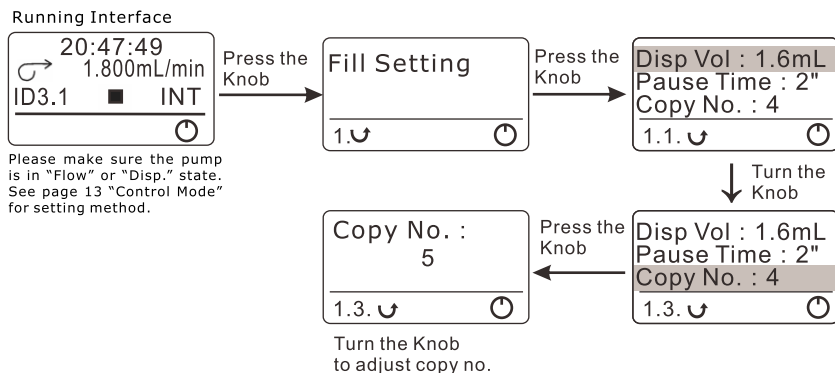
- Volume: In "Fill Setting" interface, press the **Adjusting Knob** to enter the next interface. Press the **Adjusting Knob** to enter "Volume" interface. Turn the **Adjusting Knob** to input required volume. Press the **Adjusting Knob** to confirm, save and quit. Press the **Exit Key** to cancel the setting and return to the previous interface.



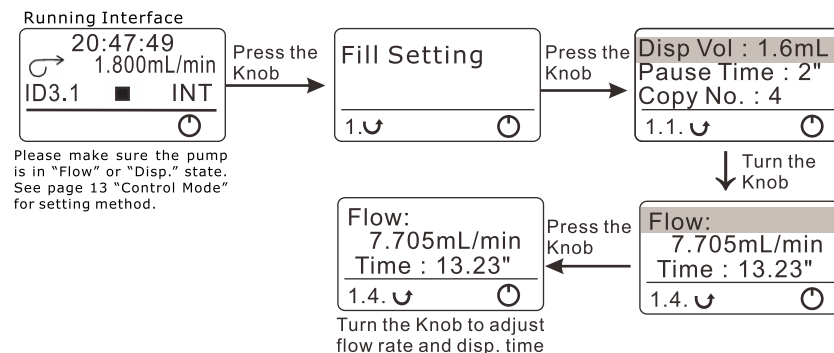
- **Pause Time:** The pause time between two filling. Its range is 0.1s to 999s (0.1s resolution within the speed of 1rpm-100rpm, 1s resolution within the speed of 100rpm-300rpm).
In "Fill Setting" interface, press the **Adjusting Knob** to enter the next interface. Turn the **Adjusting Knob** to highlight the "Pause time". Press the **Adjusting Knob** to enter "Pause time" interface. Turn the **Adjusting Knob** to adjust the pause time. Press the **Adjusting Knob** to confirm, save and quit. Press the **Exit Key** to cancel the setting and return to the previous interface.



- **Copy No.:** the total filling number. Its range is 1-65000, 0 means unlimited.
In "Fill Setting" interface, press the **Adjusting Knob** to enter the next interface. Turn the **Adjusting Knob** to highlight the "Copy No.". Press the **Adjusting Knob** to enter "Copy No." interface. Turn the **Adjusting Knob** to adjust the copy number. Press the **Adjusting Knob** to confirm, save and quit. Press the **Exit Key** to cancel the setting and return to the previous interface.



- **Flow:** Adjust the dispensing and filling efficiency. Its range is determined by the pump head and tubing.
In "Fill Setting" interface, press the **Adjusting Knob** to enter the next interface. Turn the **Adjusting Knob** to highlight the "Flow". Press the **Adjusting Knob** to enter "Flow" interface. Turn the **Adjusting Knob** to adjust the flow rate and dispensing time. Press the **Adjusting Knob** to confirm, save and quit. Press the **Exit Key** to cancel the setting and return to the previous interface.
Time: Filling time for one time.

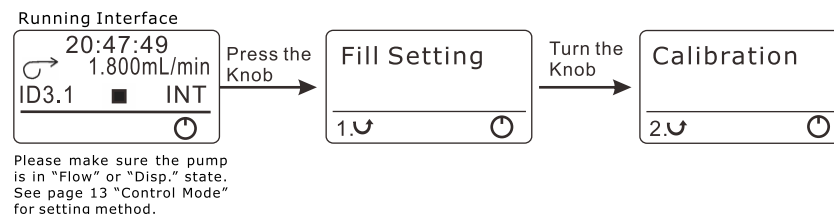


Note:

Change the tubing if can't get the desired filling time.

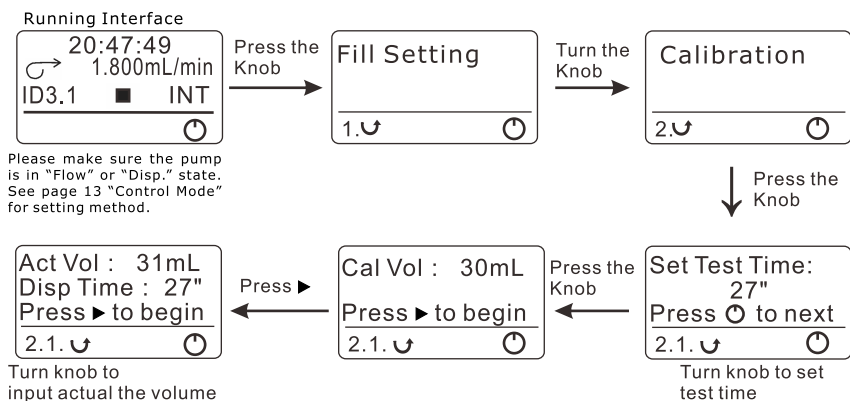
❖ **Calibration Function**

- Calibration is needed in below situation:
1. Use the pump the first time; 2. Change the pump head; 3. Change the tubing; 4. Setting the new flow rate; 5. Operating condition changes.
- Enter calibration function setting interface:
In "Running Interface", press the **Adjusting Knob** to enter "Fill Setting" interface, turn the **Adjusting Knob** to enter "Calibration" interface.



• Flow Rate Calibration

In "Calibration" interface, press the **Adjusting Knob** to enter "Test Time" setting interface. Turn the **Adjusting Knob** to set the test time. Its range is 1s - 999s. Press the **Adjusting Knob** to enter the next interface. Press the **Start/Stop Key** to begin the testing. Turn the **Adjusting Knob** to input the actual volume after testing. Press the **Adjusting Knob** to confirm, save and quit. Press the **Exit Key** to cancel the calibration and return to the "Calibration" interface.



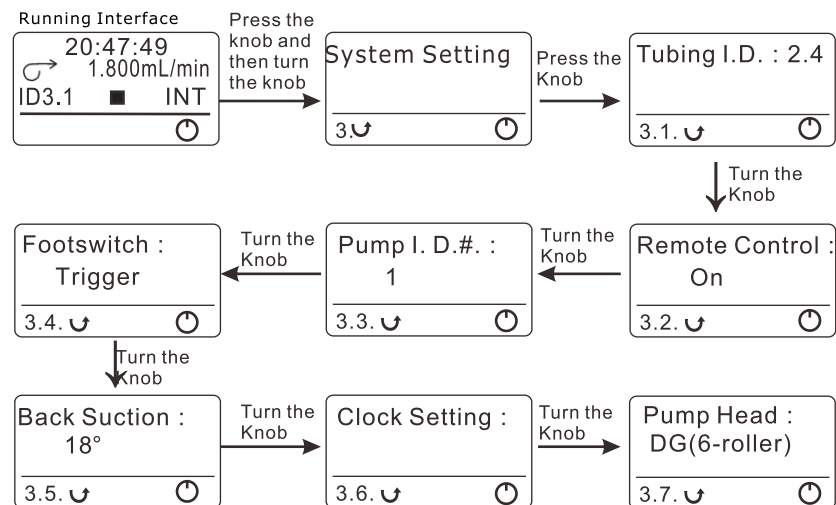
Prompt:

In "Disp." state, the testing time of flow rate calibration can be set the time of disp. Time (please see the "Flow" setting of "Filling setting") for more accurate filling volume.

❖ **System Setting**

Enter "System Setting" interface.

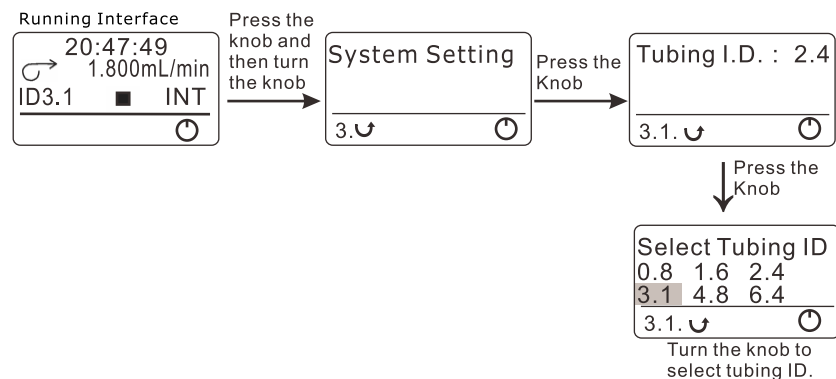
There are 7 submenus in "System Setting" menu. They are "Tubing ID", "Remote Control", "Pump I.D.", "Footswitch", "Back Suction", "Clock Setting" and "Pump Head".



3.1 Tubing ID

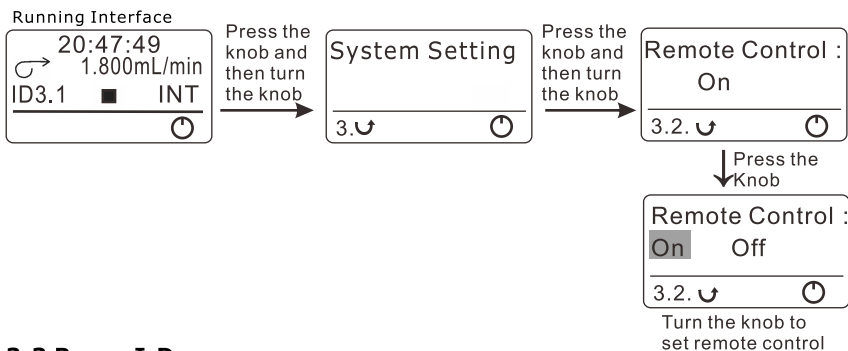
• Set Tubing Inner Diameter

1. Make sure the pump head corresponds to the setting of the menu. Please see page 12 for setting of "Pump Head".
2. In "Tubing ID" interface, press the Adjusting Knob to enter tubing inner diameter setting interface. Different pump head corresponds to different tubing inner diameter. Turn the **Adjusting Knob** to select the corresponding tubing (YZ2515x pump head only can use the ID 4.8mm and 6.4mm tubings). press the **Adjusting Knob** to save and quit. press the **Exit Key** to cancel the setting and return to "Tubing ID" interface.



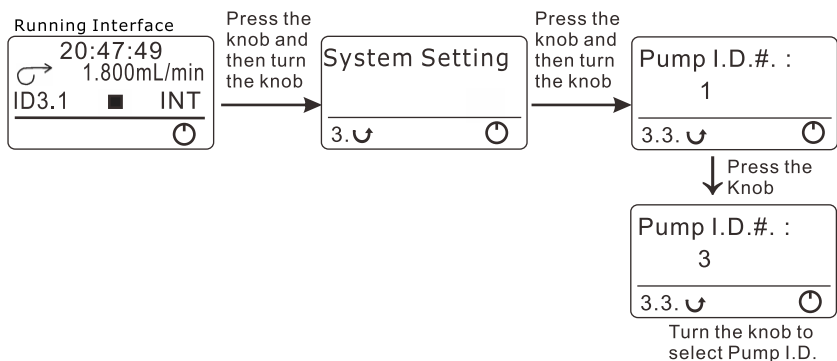
3.2 Remote Control

- Remote Control on or off setting.
On: Remote control is permitted.
Off: Remote control is forbidden.
- In "Remote Control" interface, press the **Adjusting Knob** to enter remoter control setting interface. Turn the **Adjusting Knob** to select the corresponding state. Press the **Adjusting Knob** to save and quit. Press the **Exit Key** to cancel the setting and return to "Remote Control" interface.



3.3 Pump I.D.

- When control computer controls many pumps through RS485 interface, it must identify each pump's I.D.. This pump I.D. should be unique. It's the identification of this pump.
- In "Pump I.D." interface, press the **Adjusting Knob** to enter pump I.D. setting interface. Turn the **Adjusting Knob** to select the corresponding number (1- 30) . Press the **Adjusting Knob** to save and quit. Press the **Exit Key** to cancel the setting and return to "Pump I.D." Interface.



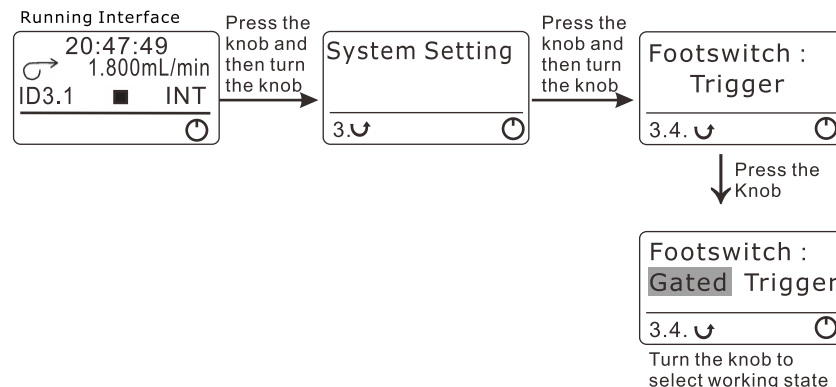
3.4 Footswitch

- Set footswitch working mode.
1. Gated: The pump runs as long as the footswitch is pressed.
2. Trigger: Press footswitch, the pump starts running; Press footswitch again, the pump stops.
- In "Footswitch" interface, press the **Adjusting Knob** to enter footswitch setting interface. Turn the **Adjusting Knob** to select the corresponding state. Press the **Adjusting Knob** to save and quit. Press the **Exit Key** to cancel the setting and return to "Footswitch" interface.



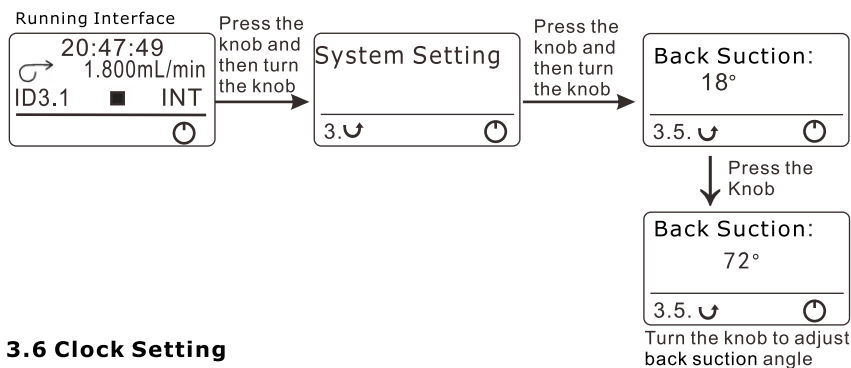
Note:

The pump identifies the Longer Footswitch automatically. When the pump connects the footswitch, the **Start/Stop Key** on operating panel is invalid no matter the remote control is on or off.



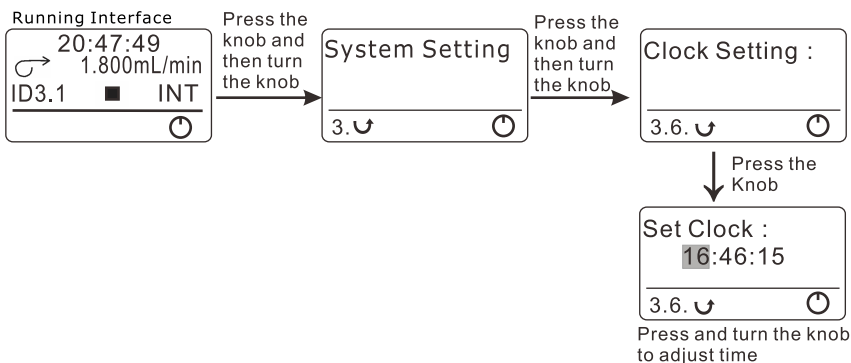
3.5 Back Suction

- In dispensing and filling state, to prevent the liquids drippage to cause error when the filling stops, the pump will back-turn a back suction angle to suck back the liquids. The back suction is the same for each filling operation, it doesn't influence the filling accuracy.
- In "Back Suction" interface, press the **Adjusting Knob** to enter back suction angle setting interface. Turn the **Adjusting Knob** to adjust the back suction angle. Press the **Adjusting Knob** to save and quit. Press the **Exit Key** to cancel the setting and return to "Back Suction" interface.



3.6 Clock Setting

- Set the time. In "Time Setting" interface, press the **Adjusting Knob** to enter time setting interface. Set the hour, minute, second through press and turn the **Adjusting Knob**. Press the **Adjusting Knob** to save and quit. Press the **Exit Key** to cancel the setting and return to "Time Setting" interface.

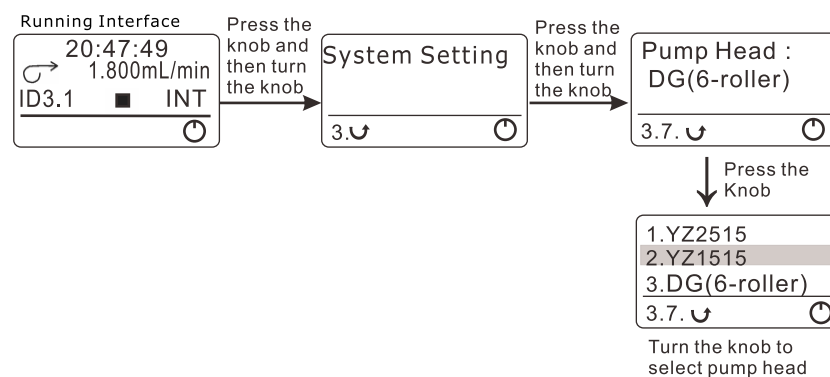


3.7 Pump Head Selection

- Make sure the pump head corresponds to the setting of the menu.
- In "Pump Head" interface, press the **Adjusting Knob** to enter pump head selection setting interface. Turn the **Adjusting Knob** to select the corresponding pump head. Press the **Adjusting Knob** to save and quit. Press the **Exit Key** to cancel the setting and return to "Pump Head" interface.

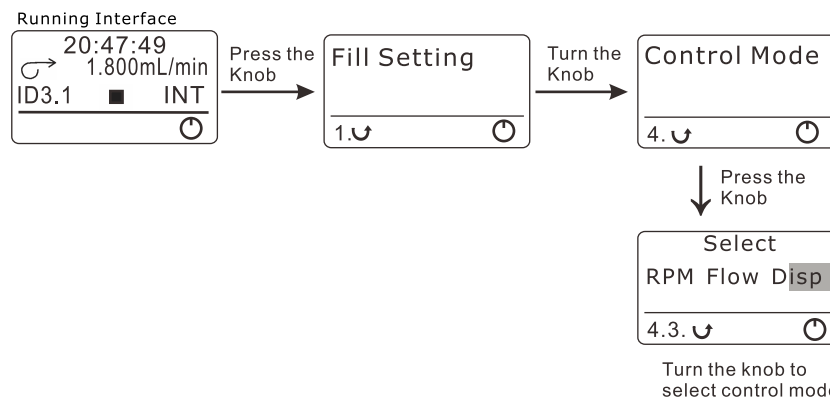
Note:

After change the pump head, the default tubing is the minimal diameter tubing used for this pump head.

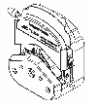

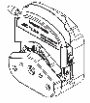







❖ Control Mode

- Set display state of the pump. There are 3 states: rpm, Flow, Disp.
- In "Running Interface", press the **Adjusting Knob** to enter "Fill Setting" interface. Turn the **Adjusting Knob** to enter "Control Mode" interface. Press the **Adjusting Knob** to enter control mode setting interface. Turn the **Adjusting Knob** to select the required control mode. Press the **Adjusting Knob** to save and quit. Press the **Exit Key** to cancel the setting and return to "Control Mode" interface.



Acceptable Pump Heads and Tubing

Pump Head	Tubing	Max. Flow Rate (mL/min)	Weight (kg)
 YZ1515x	13# 14# 19# 16# 25# 17# 18#	1140	4.7
 YZII15	13# 14# 19# 16# 25# 17# 18#	1140	4.7
 YZ2515x	15# 24#	840	4.7
 YZII25	15# 24# 35# 36#	1500	4.7
 DMD15-13-B DMD15-13-D	13# 14# 19# 16# 25#	1040	4.7
 DG15-24	16# 25# 17#	900 (Single Channel)	5.1
 DG-4/ 6 Rollers	ID ≤ 2.4 (mm) Wall thickness ≤ 1.0 (mm)	0.005-30	0.40
 DG-4/ 10 Rollers	ID ≤ 2.4 (mm) Wall thickness ≤ 1.0 (mm)	0.005-20	0.39

Pump Head Mounting

The pump head is mounted on drive before the pump leaves the factory. Follow below procedure for changing another pump head.

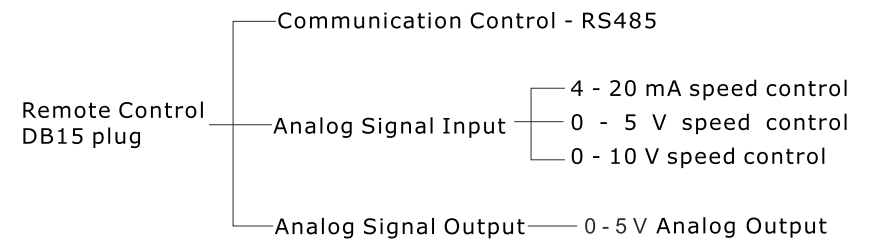
1. Loose the two M4 screws which connect the pump head and the drive. Dismantle the pump head slightly.
2. Insert the flat end of the pump head's shaft to the slot of drive's coupling. Make the location hole of the pump head match the location pin of the drive.
3. Insert the two mounting screws into the mounting holes of the pump head. Then tighten the mounting screws to connecting hole of drive.



Note:

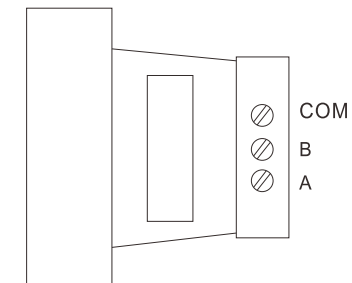
Shut off the power supply before changing the pump head.

Remote Control



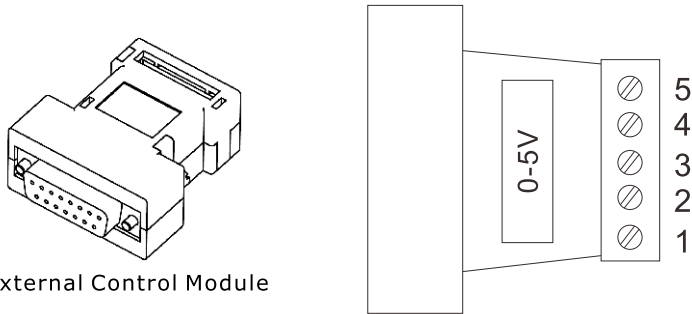
❖ **Communication Control**

The pump can connect to control computer (computer, PLC, SCM) through RS485 serial communication module (shown as below). Please contact Longer Company for communication protocol.



❖ **Analog Signal Input Function**

Set the "Remote Control" in "on" state. External Control Module is shown as below.



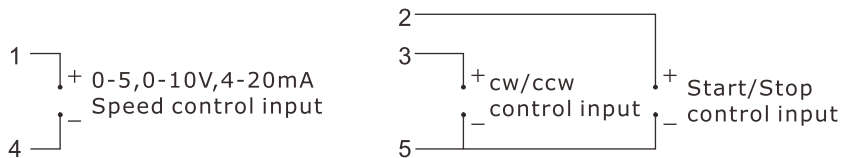
External Control Module

💡 **Note:**

Four kinds of standard external control module need to order separately according to special requirements.

• **Terminal Definition of Standard External Control Module**

- 1#** Analog speed control input, for external speed control in external control modules of 4 to 20 mA, 0 to 5V and 0 to 10 V.
- 2#** External start/stop control input. When connected to COM, the pump runs, when connected to high level (5 - 12 V), the pump stops.
- 3#** External cw/ccw control input. When connected to COM, the pump rotates cw, when connected to high level (5 - 12 V), the pump rotates ccw.
- 4#** Reference potential for 4 to 20 mA, 0 to 5V/10V speed control input.
- 5#** Reference potential for external cw/ccw, external start/stop input.

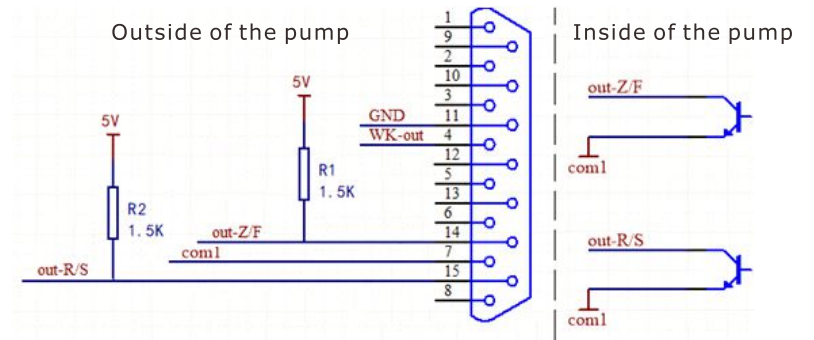


0 - 5V, 0 - 10V, 4 - 20mA External Control Module Wiring Diagram

❖ **Pump Status Output Function**

The pump can output signals indicating pump status through DB15(F) interface. The output signals include a running direction signal, a start/stop signal, and a pump speed signal, as shown in the figure below.

DB15(F)	Definition	Function	Note											
Pin 4	WK-out	Speed signal+	0-5V corresponding to 1-300rpm											
Pin 11	GND	GND for Speed signal												
Pin 14	Out-Z/F	Running direction signal+, OC gate signal	CW: high voltage CCW: low voltage	Recommendation for external power supply and pull-up resistor										
Pin 15	Out-R/S	Start/stop signal+, OC gate signal	Stop: high voltage Run: low voltage											
Pin 7	Com1	Com for running direction signal and start/stop signal												
				<table border="1"> <thead> <tr> <th>External power supply</th> <th>Pull-up resistor</th> </tr> </thead> <tbody> <tr> <td>5V</td> <td>1.5KΩ</td> </tr> <tr> <td>12V</td> <td>5.1KΩ</td> </tr> <tr> <td>15V</td> <td>5.1KΩ</td> </tr> <tr> <td>24V</td> <td>10KΩ</td> </tr> </tbody> </table>	External power supply	Pull-up resistor	5V	1.5KΩ	12V	5.1KΩ	15V	5.1KΩ	24V	10KΩ
External power supply	Pull-up resistor													
5V	1.5KΩ													
12V	5.1KΩ													
15V	5.1KΩ													
24V	10KΩ													



Optional Accessory

❖ Footswitch

Connect to the external control interface. Control the start and stop of the pump.

💡 Note:

Footswitch is optional accessories. It can only control the start and stop of the pump. The speed and direction of the pump are controlled by the knob and switch on the operation panel.

Communication Function

BT300-1F can connect to the control computer (computer, PLC, SCM) through RS485 serial communication interface.

💡 Note:

1. The I.D. of the pump which connects to the control computer through RS485 serial communication interface must be unique to prevent the communication from error.
2. Please contact Longer Company for communication protocol.

Maintenance

- When the pump is idle, we recommend you to release the tubing from pressure. This helps to protect the tubing from unnecessary strain and prolongs its service life
- Keep rollers clean and dry. This will prolong the service lives of tubing and pump head.
- The surface of drive and the pump head are not organic solvent and aggressive liquids resistant. Please pay attention when using.

💡 Note

If you experience any operational problems, please contact us or our dealers.

Warranty

The warranty period for this product is one year. If repair or adjustment is necessary within the warranty period, the problem will be corrected at no charge if it is not due to misuse or abuse on your part, as determined by the manufacturer. Repair costs outside the warranty period, or those resulting from product misuse or abuse, may be invoiced to you.

Technical Specifications

❖ Functions

Applicable Pump Head: DG Series (DG-1, DG-2, DG-4), YZ Series

Flow Rate Adjustment: Realize accurate flow rate adjustment function

Flow Rate Calibration: Calibrate the setting flow rate to get accurate flow rate

Speed Control: Realize accurate speed control through rotary coded switch

Display: 128*64 graphic LCD displays current running status

Prime: For fast filling and emptying

Direction Control: cw and ccw reversible

External Control: Start/stop control, direction control, speed control (0 - 5V, 0 - 10V, 4 - 20mA optional)

Communication Function: RS485, Baud rate: 1200 bps

Dispensing and Filling Function: Set dispense volume, copy number, pause time and back suction angle

Memory Function: Storing the running parameter automatically

Cooling Mode: Heat-emitting fan

❖ Specifications

Speed: 1- 300rpm, reversible

Speed Precision: 1 rpm

Adjusting Mode: Continuous rotary coded switch adjustment

Display Mode: 128*64 graphic LCD display. Display can switch between flow rate, speed and filling.

Applicable Power: AC 220V +/- 10% 60Hz +/- 1Hz

AC 110V +/- 10% 60Hz +/- 1Hz

Power Consumption: < 60 W

Operating Condition: Temperature 0 to 40°C

Relative humidity < 80%

Drive Dimensions (L x W x H): 240 x 155 x 171 (mm)

Drive Weights: 4.3 Kg

IP Rating: IP 31